1. IDENTIFICATION

Product Identifier
Product Name
DRILLCO FOAMY Drilling & Tapping Fluid (AEROSOL)

Other means of identification
SDS # TDF-20
Item# TDF-20

UN/ID No
UN1950

Recommended use of the chemical and restrictions on use
Recommended Use
Tapping and drilling metal.

Details of the supplier of the safety data sheet
Supplier Address
DRILLCO CUTTING TOOLS
1311 South Choctaw Drive
Baton Rouge, LA 70815

Emergency Telephone Number
Company Phone Number 800-851-3821
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Clear liquid in an aerosol
Physical State Aerosol
Odor Slight; Petroleum

Classification

<table>
<thead>
<tr>
<th>Hazard Classification</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity - Inhalation (Dusts/Mists)</td>
<td>Category 4</td>
</tr>
<tr>
<td>Flammable Aerosol</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

Hazards Not Otherwise Classified (HNOC)
Pressurized container: May burst if heated

Signal Word DANGER

Hazard Statements
Extremely flammable aerosol
Contains gas under pressure: May explode if heated
Harmful if inhaled
Precautionary Statements - Prevention
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Keep away from heat/sparks/open flames/hot surfaces. — No smoking
Do not spray on an open flame or other ignition source
Pressurized container: Do not pierce or burn, even after use

Precautionary Statements - Response
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a poison center or doctor/physician
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
Do not induce vomiting

Precautionary Statements - Storage
Store locked up
Protect from sunlight. Do not store at temperatures above 120°F. Store in a well-ventilated place

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Unknown Acute Toxicity
50-60% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorinated paraffin (C14-17)</td>
<td>61788-76-9</td>
<td>20-30</td>
</tr>
<tr>
<td>Petroleum distillates, hydrotreated heavy naphthenic</td>
<td>64742-52-5</td>
<td>20-30</td>
</tr>
<tr>
<td>Propane</td>
<td>74-98-6</td>
<td>10-20</td>
</tr>
</tbody>
</table>

**If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

General Advice
Provide this SDS to medical personnel for treatment.

Eye Contact
Flush immediately with copious amounts of water for 15 minutes. If irritation persists, see physician.

Skin Contact
Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If skin irritation persists, call a physician.

Inhalation
Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

Ingestion
Do not induce vomiting. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Seek immediate medical attention/advice.

Most important symptoms and effects

Symptoms
May cause eye, skin and respiratory tract irritation. May include redness, drying and cracking of skin.
### 5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media**
Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

**Unsuitable Extinguishing Media**
Not determined.

**Specific Hazards Arising from the Chemical**
Pressurized container: May burst if heated.

**Hazardous Combustion Products**
Smoke, Fume, Incomplete combustion products, Oxides of carbon.

**Protective equipment and precautions for firefighters**
Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

### 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**Personal Precautions**
Wear protective clothing as described in Section 8 of this safety data sheet.

**Environmental Precautions**
Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.

**Methods and material for containment and cleaning up**

**Methods for Containment**
Prevent further leakage or spillage if safe to do so. Absorb or cover with dry earth, sand or other non-combustible material.

**Methods for Clean-Up**
Use clean non-sparking tools to collect absorbed material. Sweep up absorbed material and shovel into suitable containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations. For waste disposal, see section 13 of the SDS. Contain large spills and pump into a suitable tank for disposal. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800) 424-8802.

### 7. HANDLING AND STORAGE

**Precautions for safe handling**

**Advice on Safe Handling**
Handle in accordance with good industrial hygiene and safety practice. Wash face, hands, and any exposed skin thoroughly after handling. Use only with adequate ventilation. Avoid breathing dust/fume/gas/mist/vapors/spray. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Do not puncture or incinerate cans. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use.

**Conditions for safe storage, including any incompatibilities**
Storage Conditions
Keep container tightly closed and store in a cool, dry and well-ventilated place. Do not store at temperatures above 120°F.

Incompatible Materials

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines
Petroleum oil has an ACGIH TLV-TWA of 5 mg/m³ 8 hours (mist). NIOSH STEL 10 mg/m³ 15 minutes.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propane 74-98-6</td>
<td>TWA: 1000 ppm</td>
<td>TWA: 1000 ppm</td>
<td>IDLH: 2100 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA: 1800 mg/m³</td>
<td>TWA: 1000 ppm</td>
<td>TWA: 1800 mg/m³</td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Engineering Controls
Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS. Maintain eye wash fountain and quick-drench facilities in work area.

Individual protection measures, such as personal protective equipment

Eye/Face Protection
If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection
Impervious gloves such as neoprene or solvex can be used.

Respiratory Protection
Ensure adequate ventilation, especially in confined areas.

General Hygiene Considerations
Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Aerosol</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid in an aerosol</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Slight; Petroleum</td>
<td></td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not determined</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>&gt; 100 °C / &gt; 212 °F</td>
<td>Bulk Fluid-Non-Aerosol (PMCC)</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 235 °C / &gt; 455 °F</td>
<td>(butyl acetate = 1)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>&gt; 1.0</td>
<td></td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Upper Flammability Limits</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Lower Flammability Limit</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Vapor Density</td>
<td>&lt; 5.0</td>
<td>(Air=1)</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.894 Aerosol / 1.04 Bulk</td>
<td></td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Nil</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not determined</td>
<td></td>
</tr>
</tbody>
</table>
Explosive Properties: Not determined
Oxidizing Properties: Not determined

10. STABILITY AND REACTIVITY

Reactivity: Not reactive under normal conditions
Chemical Stability: Stable under recommended storage conditions.
Possibility of Hazardous Reactions: None under normal processing.
Conditions to Avoid: Incompatible Materials.
Hazardous Decomposition Products: Thermal decomposition and combustion are not expected to occur except under extreme conditions.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information
Eye Contact: May cause temporary irritation on eye contact.
Skin Contact: Prolonged contact may cause redness and irritation.
Inhalation: Harmful if inhaled. May cause irritation to the mucous membranes and upper respiratory tract.
Ingestion: May be fatal if swallowed and enters airways. May cause gastrointestinal irritation, nausea, diarrhea, and vomiting.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum distillates, hydrotreated heavy naphthenic</td>
<td>&gt; 5000 mg/kg (Rat)</td>
<td>&gt; 5000 mg/kg (Rabbit)</td>
<td>&gt; 5 mg/L (Rat) 4 h</td>
</tr>
<tr>
<td>Propane</td>
<td>74-98-6</td>
<td>-</td>
<td>= 658 mg/L (Rat) 4 h</td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects

Symptoms: Please see section 4 of this SDS for symptoms.
Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 3 % DMSO extract as measured by IP 346.
Aspiration hazard: May be fatal if swallowed and enters airways.
Numerical measures of toxicity: Not determined
Unknown Acute Toxicity: 50-60% of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION
Ecotoxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum distillates, hydrotreated heavy naphthenic, CAS# 64742-52-5</td>
<td></td>
<td>5000: 96 h Oncorhynchus mykiss mg/L LC50</td>
<td>1000: 48 h Daphnia magna mg/L EC50</td>
<td></td>
</tr>
</tbody>
</table>

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition Coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propane</td>
<td>74-98-6</td>
</tr>
<tr>
<td></td>
<td>2.3</td>
</tr>
</tbody>
</table>

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

UN/ID No: UN1950
Proper Shipping Name: Aerosols, flammable
Hazard Class: 2.1

IATA

UN/ID No: UN1950
Proper Shipping Name: Aerosols, flammable
Hazard Class: 2.1

IMDG

UN/ID No: UN1950
Proper Shipping Name: Aerosols, flammable
Hazard Class: 2.1

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>ENCS</th>
<th>IECSC</th>
<th>KECL</th>
<th>PICCS</th>
<th>AICS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorinated paraffin (C14-17)</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td>Present</td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Petroleum distillates, hydrotreated heavy naph</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td>Present</td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Propane</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td>Present</td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
</tbody>
</table>
US Federal Regulations

**CERCLA**
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

**SARA 311/312 Hazard Categories**

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Health Hazard</td>
<td>Yes</td>
</tr>
</tbody>
</table>

**SARA 313**
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**CWA (Clean Water Act)**
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**US State Regulations**

**California Proposition 65**
This product does not contain any Proposition 65 chemicals.

**U.S. State Right-to-Know Regulations**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propane</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>3</td>
<td>0</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>3</td>
<td>0</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

Issue Date: 23-July-2015
Revision Date: 23-July-2015
Revision Note: New format

**Disclaimer**
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet